

MEMS/NEMS scale vibration energy harvesting

NiPS Summer School
July 14-18th, 2014
Perugia, Italy

Francesco Cottone

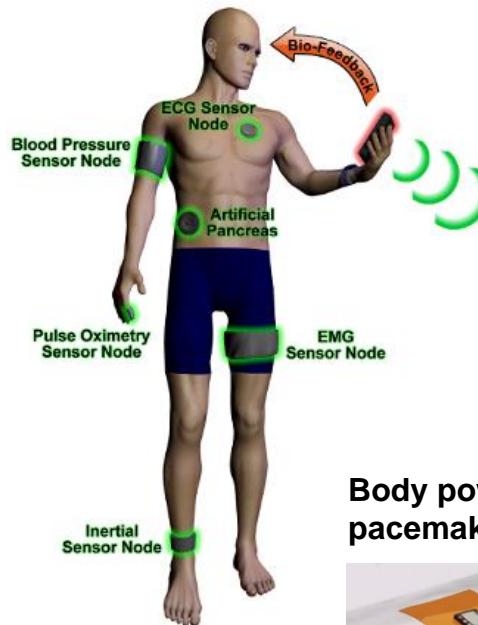
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Outline

- MEMS- to NEMS-based energy harvesters and potential applications
- Micro/nanoscale energy harvesters: scaling issues
- Nonlinear and frequency-up conversion approaches
- Conclusions

MEMS- to NEMS-based harvesting devices and potential applications

Medical applications



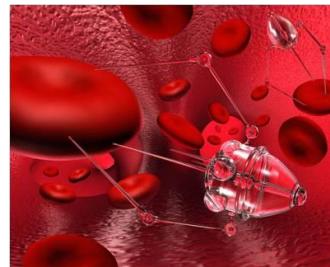
Body powered pacemaker



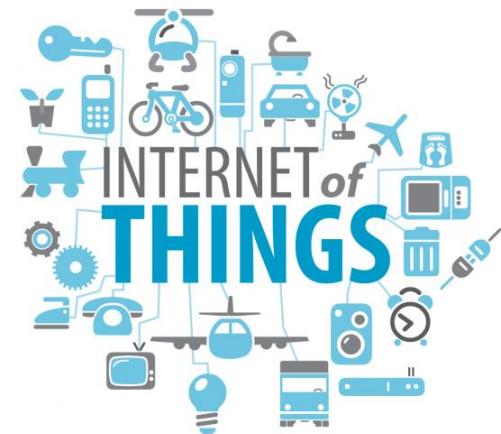
University of Illinois and
University of Arizona.

<https://www.youtube.com/watch?v=F11M7978n7c>

Nanomedicine



Internet of Things (IoT)



source: www.google.com

Structural Monitoring



02/07/2014 - bridge collapse at FIAT factory @ Belo Horizonte (Brazil)
(source: Corriere della sera)

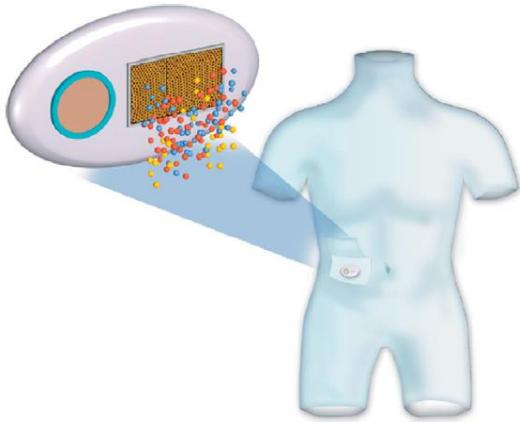
Military/Aerospace



source: microstrain

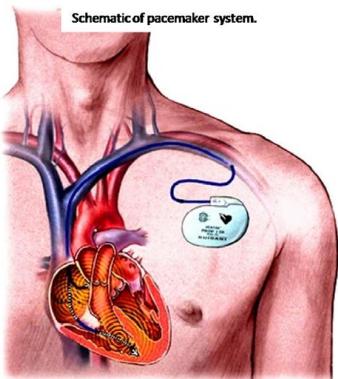
MEMS- to NEMS-based harvesting devices and potential applications

MEMS-based drug delivery systems



Bohm S. et al. 2000

Heart powered pacemaker

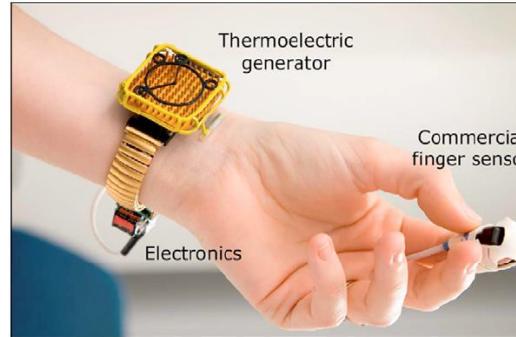


Pacemaker consumption is around **40uW**.

Beating heart could produce **200uW** of power from heat differentials, physiological pressures, and flows and movements, such as blood flow

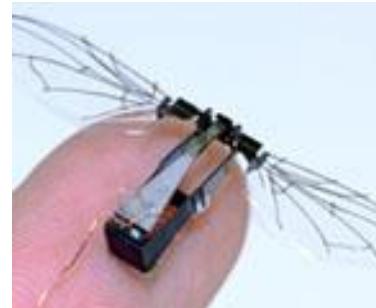
D. Tran, Stanford Univ. 2007

Body-powered oximeter



Leonov, V., & Vullers, R. J. (2009).

Micro-robot for remote monitoring



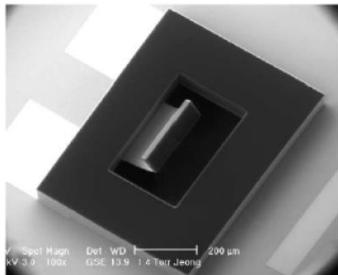
A. Freitas Jr., Nanomedicine, Landes Bioscience, 1999

A 1mm-20mg nanorobot flying at 1 m/s requires $F \sim 4$ microN and $P \sim 41$ uW.

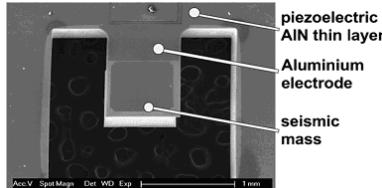
The input power for a 20mg robotic fly is **10 – 100 uW** depending on many factors: air friction, aerodynamic efficiency etc.

MEMS- to NEMS-based harvesting devices and potential applications

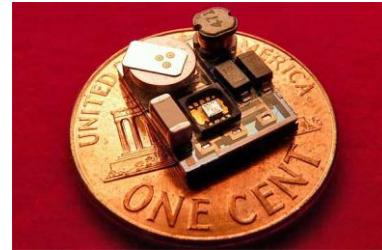
MEMS-based energy harvesting devices



Jeon et al. 2005



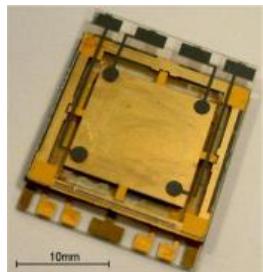
M. Marzencki 2008 – TIMA Lab (France)



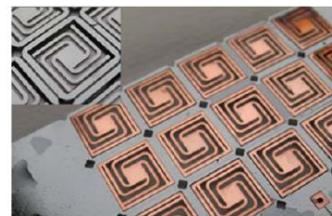
Khalil Najafi 2011 Univ. Michigan



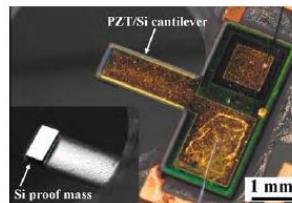
Chang. MIT 2013



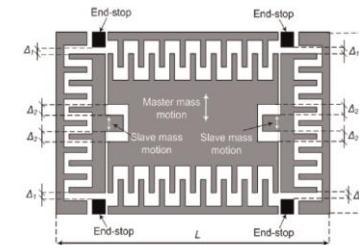
Mitcheson 2005 (UK)
Electrostatic generator 20Hz
2.5uW @ 1g



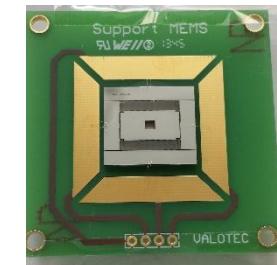
EM generator, Miao et al. 2006



D. Briand, EPFL 2010



Le, C. P., Halvorsen 2012



Cottone F., Basset P.
ESIEE Paris 2013-14

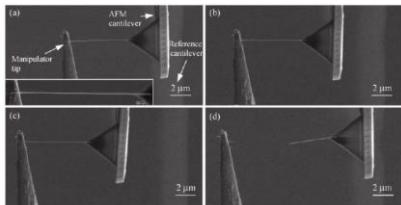
2005



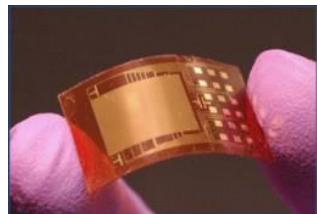
Time

MEMS- to NEMS-based harvesting devices and potential applications

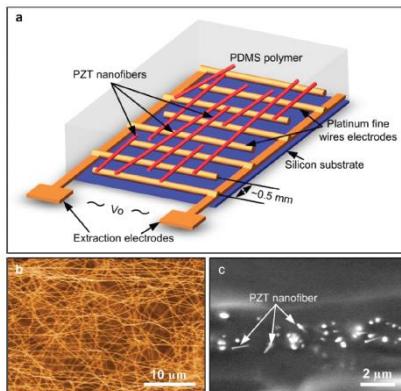
NEMS-based energy harvesting devices



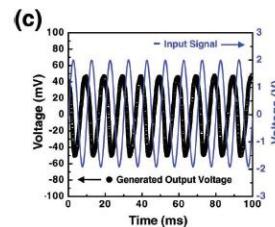
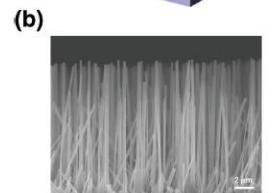
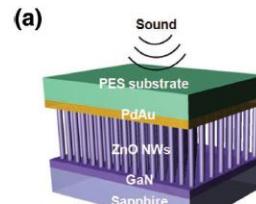
ZnO nanowires –Xu F. (2010)
tensile stress test



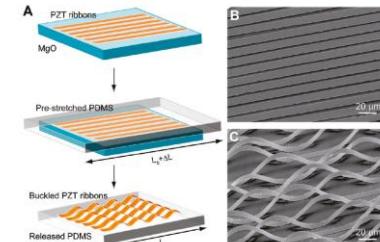
ZnO nanowires
Wang, Georgia Tech (2005)



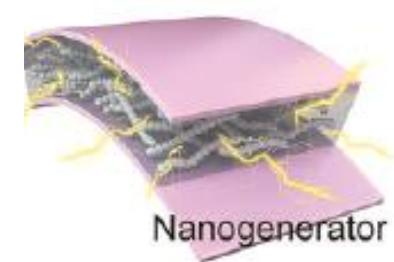
Chen, X. et al (2010) Nano letters
0.6 V – 30nW



Cha, S. (2010). Sound-driven piezoelectric
nanowire-based nanogenerators.
Advanced materials



Qi, Yi, 2011 Nano Letters
PZT Nanoribbons



Virus-directed BaTiO3 nanogenerator
Jeong, C. et al (2013). ACS nano,

2005



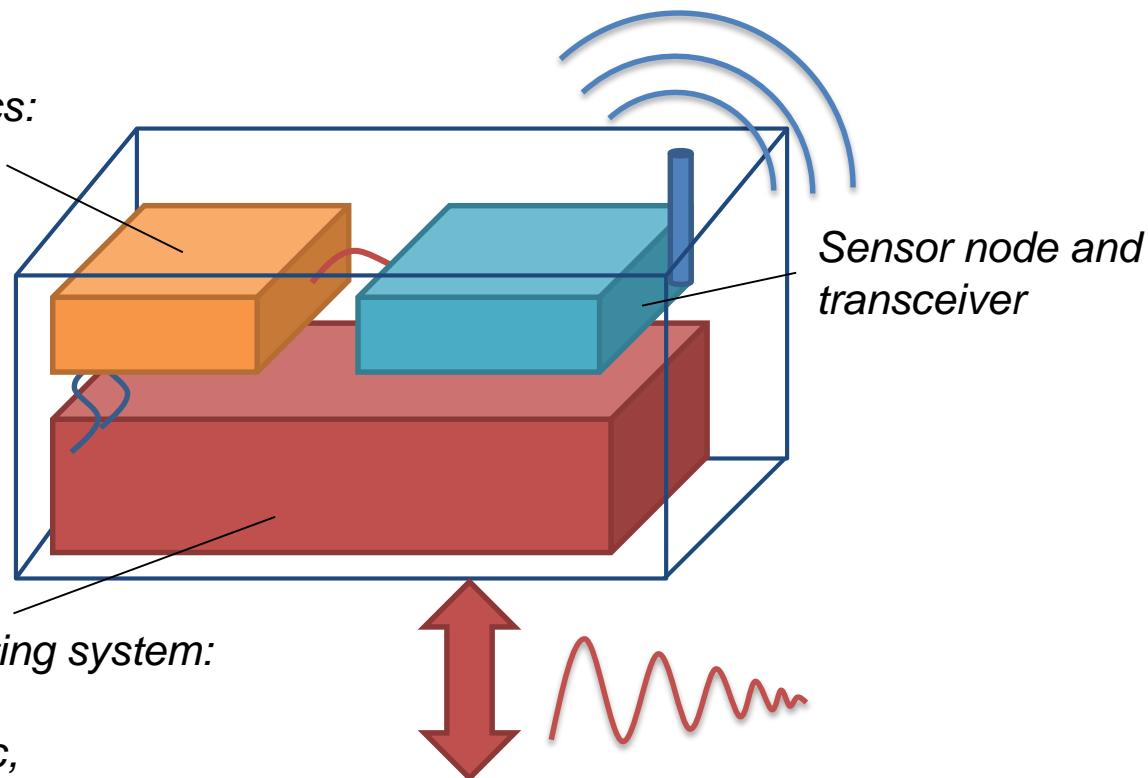
2015

Microscale kinetic harvesters: scaling issues

Objective :
100 $\mu\text{W}/\text{cm}^3$ of power density

Temporary storage
and conditioning electronics:

- Ultra capacitors
- Rechargeable Batteries

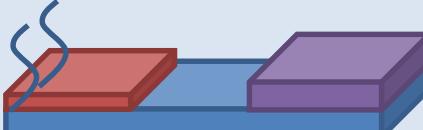
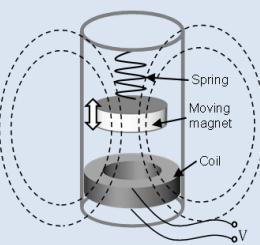


Energy harvesting system:

- piezoelectric,
- electromagentic,
- electrostatic,
- magnetostRICTive

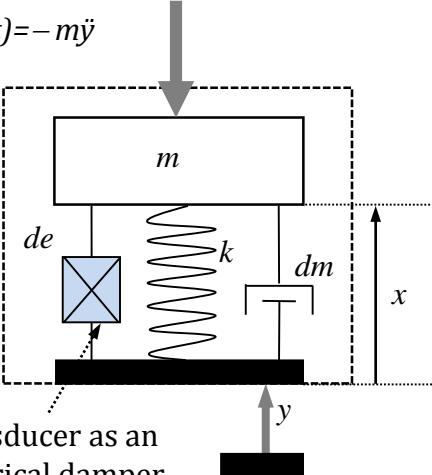
Mechanical vibrations

Who's the best for MEMS/NEMS ?

Technique	Advantages	Drawbacks
Piezoelectric 	<ul style="list-style-type: none">high output voltageswell adapted for miniaturizationhigh coupling in single crystalno external voltage source needed	<ul style="list-style-type: none">expensivesmall coupling for piezoelectric thin filmslarge load optimal impedance required ($M\Omega$)Fatigue effect
Electrostatic 	<ul style="list-style-type: none">suited for MEMS integrationgood output voltage (2-10V)possibility of tuning electromechanical couplingLong-lasting	<ul style="list-style-type: none">need of external bias voltagerelatively low power density at small scale
Electromagnetic 	<ul style="list-style-type: none">good for low frequencies (5-100Hz)no external voltage source neededsuitable to drive low impedances	<ul style="list-style-type: none">inefficient at MEMS scales: low magnetic field, micro-magnets manufacturing issueslarge mass displacement required.

Microscale kinetic harvesters: scaling issues

First order power calculus with William and Yates model

$F(t) = -m\ddot{y}$  <p>Transducer as an electrical damper</p>	Motion equation $m\ddot{x}(t) + (d_m + d_e)\dot{x}(t) + kx(t) = -m\ddot{y}(t)$	Inertial force $f(t) = -m\ddot{y} = Y_0 \sin(\omega t)$
	$x(t) = \frac{\omega^2}{\sqrt{\left(\frac{k}{m} - \omega^2\right)^2 + \left(\frac{(d_e + d_m)\omega}{m}\right)^2}} Y_0 \sin(\omega t - \phi)$	Steady state solution
	<p>setting $d_T = d_m + d_e$ the total damping coefficient, the phase angle ϕ is given by</p> $\phi = \tan^{-1}\left(\frac{d_T \omega}{k - \omega^2 m}\right)$ <p>and the natural frequency</p> $\omega_n = \sqrt{k/m}$	

By introducing the damping ratio, namely $\zeta_T = (\zeta_e + \zeta_m) = d_T / 2m\omega_n$, the position transfer function is expressed by

$$H_{xf}(\omega) = \frac{X(\omega)}{Y(\omega)} = \frac{\omega^2}{-\omega^2 + 2i\omega(\zeta_e + \zeta_m)\omega_n + \omega_n^2}$$

Microscale kinetic harvesters: scaling issues

First order power calculus with William and Yates model

The instantaneous dissipated power by electrical damping is given by

$$P(t) = \frac{d}{dt} \int_0^x F(t) dx = \frac{1}{2} d_T \dot{x}^2$$

The velocity is obtained by the first derivative of steady state amplitude

$$\dot{X} = \frac{\omega r^2 Y_0}{\sqrt{(1-r^2)^2 + (2(\zeta_e + \zeta_m)r)^2}},$$

that is

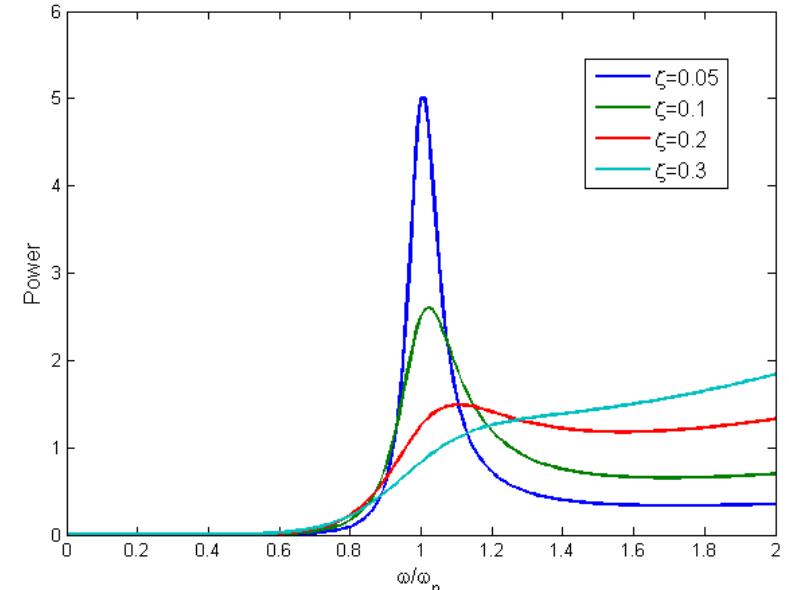
$$P_e = \frac{m \zeta_e \left(\frac{\omega}{\omega_n} \right)^3 \omega^3 Y_0^2}{\left[1 - \left(\frac{\omega}{\omega_n} \right)^2 \right]^2 + \left[2(\zeta_e + \zeta_m) \frac{\omega}{\omega_n} \right]^2}$$

At resonance, that is $\omega = \omega_n$, the maximum power is given by

$$P_e = \frac{m \zeta_e \omega_n^3 Y_0^2}{4(\zeta_e + \zeta_m)^2} = \frac{m^2 d_e \omega_n^4 Y^2}{2(d_e + d_m)^2} \quad \text{or with acceleration amplitude } A_0 = \omega_n^2 Y_0.$$

for a particular transduction mechanism forced at natural frequency ω_n , the power can be maximized from the equation

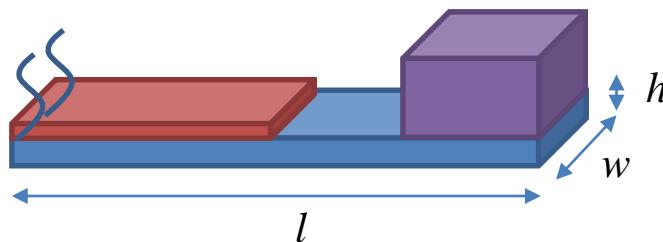
$$P_{el} = \frac{m \zeta_e A^2}{4 \omega_n (\zeta_m + \zeta_e)^2}$$



Max power when the condition $\zeta_e = \zeta_m$ is verified

Microscale kinetic harvesters: scaling issues

PIEZOELECTRIC MATERIALS COMPARISON



$$\omega_n = 2\pi C_n \sqrt{\frac{E}{\rho}} \frac{h}{l^2}$$

$$k = \xi E w \frac{h^3}{l^3}$$

$$m_{eff} = m_{beam} + 0.32m_{tip} = lwh\rho_{si} + 0.32(l/4)^3\rho_{mo}$$

Boundary conditions	C1
doubly clamped	1,03
cantilever	0,162

Boundary conditions	Uniform load xsi	Point load xsi
doubly clamped	32	16
cantilever	0,67	0,25

$$P_{el} = \frac{m\zeta_e A^2}{4\omega_n(\zeta_m + \zeta_e)^2} = \frac{(lwh\rho_{si} + 0.32(l/4)^3\rho_{mo})}{8\omega_n\zeta_m} A^2 = \frac{(lwh\rho_{si} + 0.32(l/4)^3\rho_{mo})}{16\pi C_n \sqrt{\frac{E}{\rho}} \frac{h}{l^2} \zeta_m} A^2$$

At max power condition $\zeta_e = \zeta_m$

By assuming

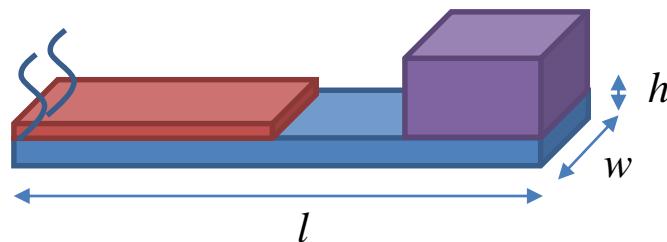
$A = 1g$
$\zeta_m = 0.01$
$h = l/200$
$w = l/4$



$$P_{el} = \frac{\rho_{si}/800 + 0.32 \cdot 64 \rho_{mo}}{\frac{16}{200} \pi C_n \sqrt{\frac{E}{\rho}} \zeta_m} A^2 l^4$$

Microscale kinetic harvesters: scaling issues

PIEZOELECTRIC MATERIALS COMPARISON



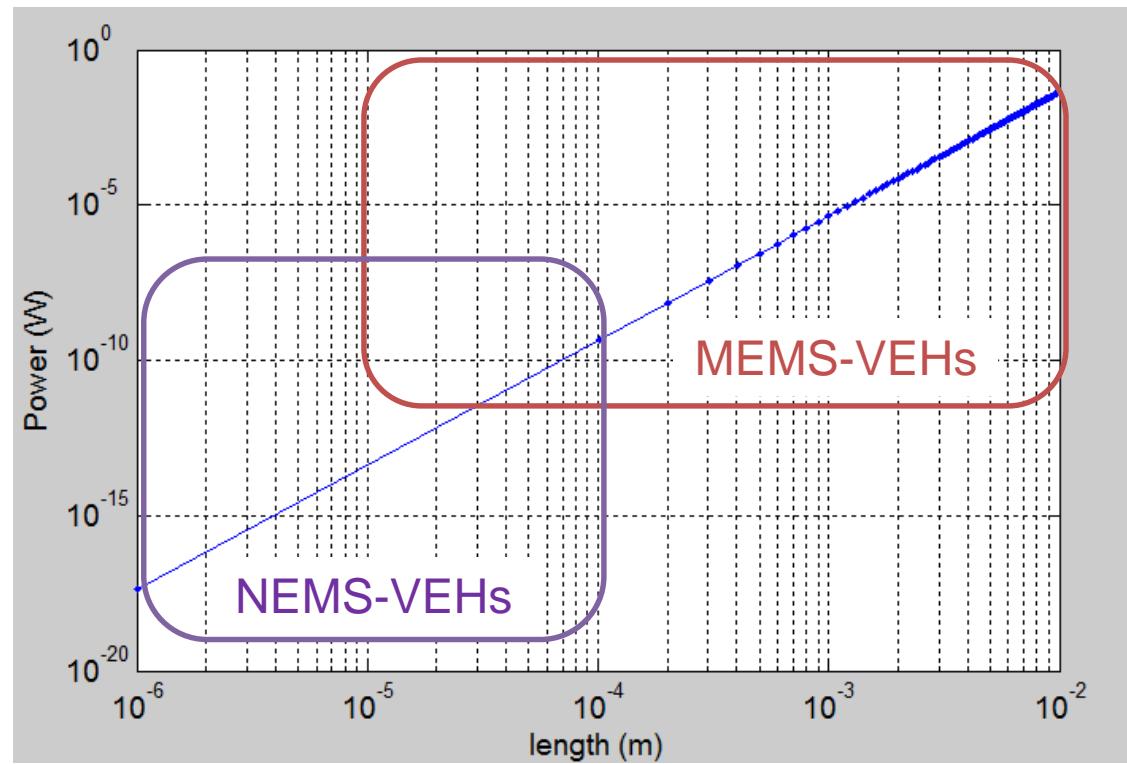
By assuming

$$A = 1g$$

$$\zeta_m = 0.01$$

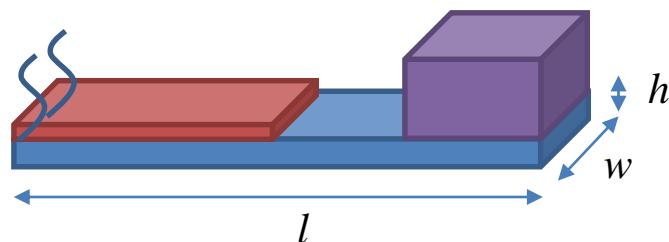
$$h = l / 200$$

$$w = l / 4$$



Microscale kinetic harvesters: scaling issues

PIEZOELECTRIC MATERIALS COMPARISON



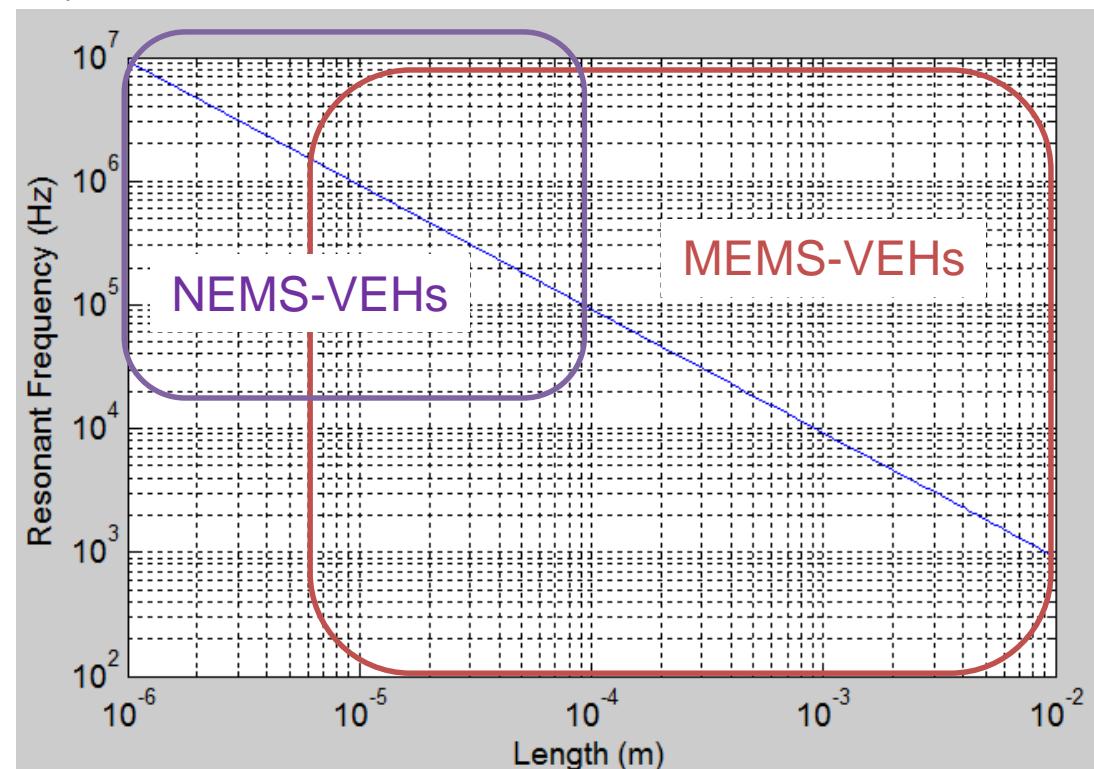
By assuming

$$A = 1g$$

$$\zeta_m = 0.01$$

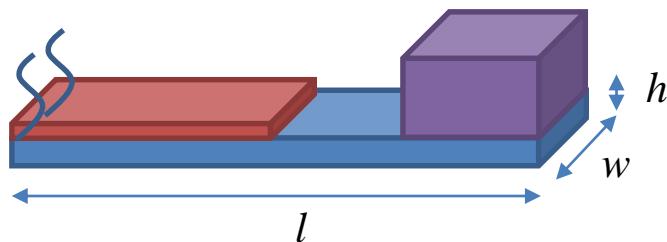
$$h = l / 200$$

$$w = l / 4$$



Microscale kinetic harvesters: scaling issues

PIEZOELECTRIC MATERIALS COMPARISON



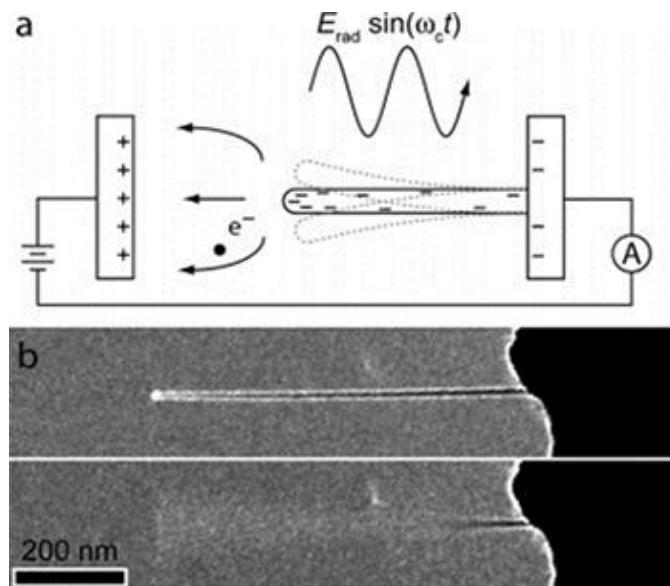
By assuming

$$A = 1 \text{ g}$$

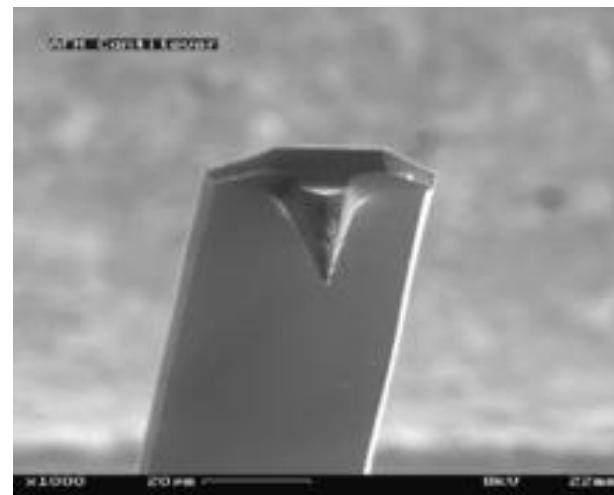
$$\zeta_m = 0.01$$

$$h = l / 200$$

$$w = l / 4$$



Alex Zettl, California Univ. 2010



AFM cantilever

Piezoelectric conversion

Material properties example

Strain-charge

$$\mathbf{S} = \mathbf{s}_E \cdot \mathbf{T} + \mathbf{d}^t \cdot \mathbf{E}$$

$$\mathbf{D} = \mathbf{d} \cdot \mathbf{T} + \mathbf{\epsilon}_T \cdot \mathbf{E}$$

Stress-charge

$$\mathbf{T} = \mathbf{c}_E \cdot \mathbf{S} - \mathbf{e}^t \cdot \mathbf{E}$$

$$\mathbf{D} = \mathbf{e} \cdot \mathbf{S} + \mathbf{\epsilon}_S \cdot \mathbf{E}$$

Characteristic	PZT-5H	BaTiO ₃	PVDF	AlN (thin film)
d ₃₃ (10 ⁻¹⁰ C/N)	593	149	-33	5,1
d ₃₁ (10 ⁻¹⁰ C/N)	-274	78	23	-3,41
k ₃₃	0,75	0,48	0,15	0,3
k ₃₁	0,39	0,21	0,12	0,23
ε _r	3400	1700	12	10,5

$$k_{31}^2 = \frac{El.\text{energy}}{Mech.\text{energy}} = \frac{d_{31}^2}{s_{11}^E \epsilon_{33}^T}$$

Electromechanical Coupling is an adimensional factor that provides the effectiveness of a piezoelectric material. It's defined as the ratio between the mechanical energy converted and the electric energy input or the electric energy converted per mechanical energy input

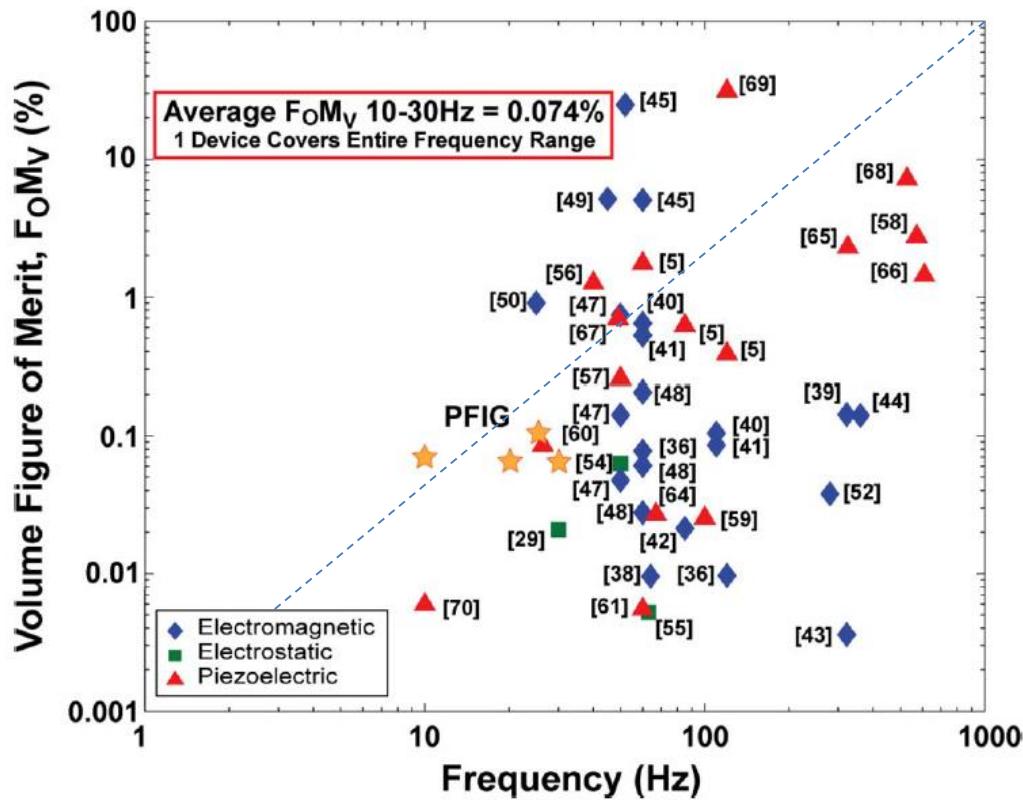
Microscale kinetic harvesters: scaling issues

$$\text{FoM}_V = \frac{\text{Useful Power Output}}{\frac{1}{16} Y_0 \rho_{\text{Au}} V \omega^4 l^3 \omega^3}$$

Bandwidth figure of merit

$$\text{FoM}_{\text{BW}} = \text{FoM}_V \times \frac{\delta\omega_1 \text{ dB}}{\omega}$$

Frequency range within which the output power is less than 1 dB below its maximum value



Galchev et al. (2011)

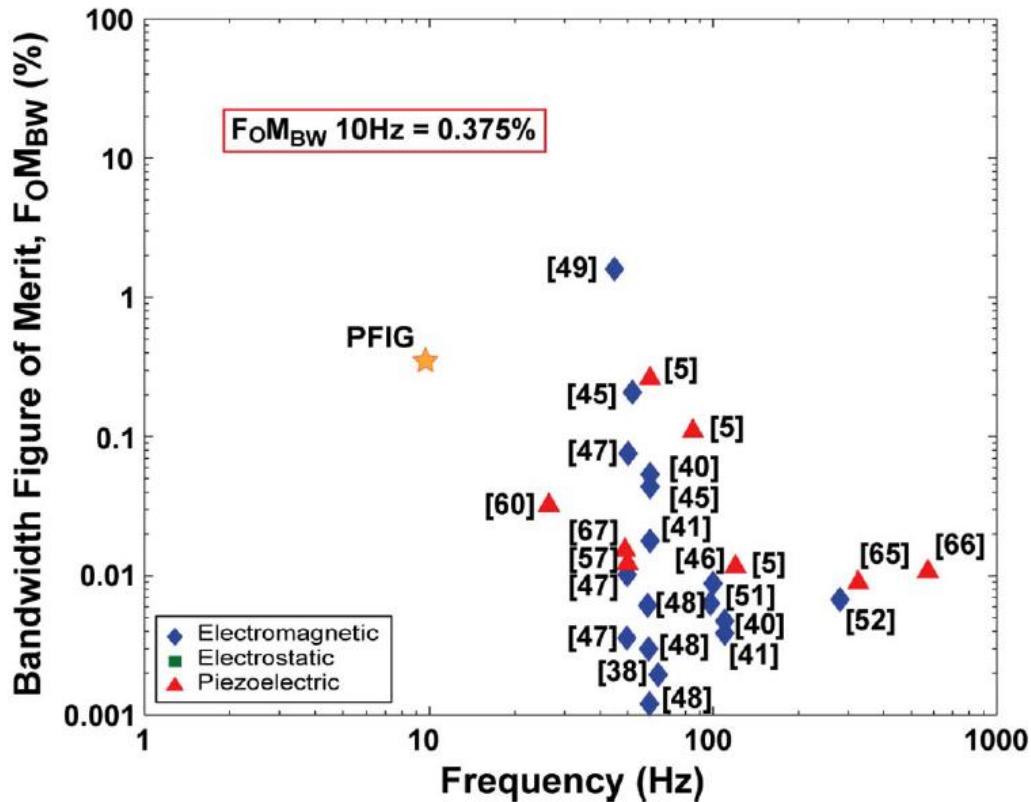
Microscale kinetic harvesters: scaling issues

$$\text{FoM}_V = \frac{\text{Useful Power Output}}{\frac{1}{16} Y_0 \rho_{Au} Vol^{\frac{4}{3}} \omega^3}$$

Bandwidth figure of merit

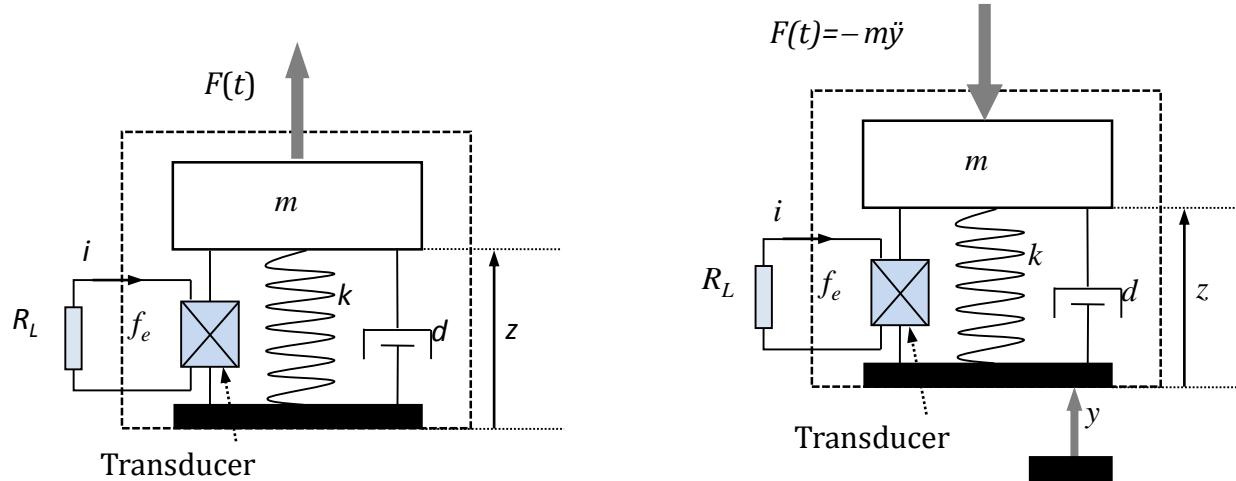
$$\text{FoM}_{BW} = \text{FoM}_V \times \frac{\delta\omega_1 \text{ dB}}{\omega}$$

Frequency range within which the output power is less than 1 dB below its maximum value



Galchev et al. (2011)

Microscale kinetic harvesters: scaling issues

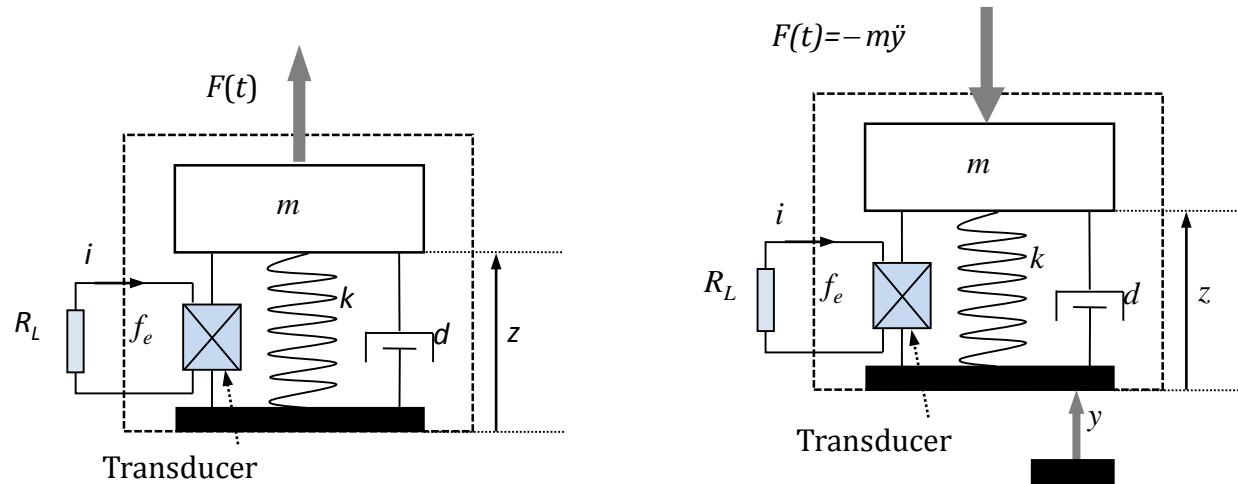


At micro/nano scale direct force generators are much more efficient because not limited by the inertial mass!!!

$$\begin{cases} m\ddot{z} + d\dot{z} + \frac{dU(z)}{dz} + \alpha V_L = F(t) \\ \dot{V}_L + (\omega_c + \omega_i)V_L = \lambda\omega_c\dot{z} \end{cases}$$

$$\begin{cases} m\ddot{z} + d\dot{z} + \frac{dU(z)}{dz} + \alpha V_L = -m\ddot{y} \\ \dot{V}_L + (\omega_c + \omega_i)V_L = \lambda\omega_c\dot{z} \end{cases}$$

Microscale kinetic harvesters: scaling issues



Power fluxes

$$m\ddot{z}\dot{z} + d\dot{z}^2 + \frac{dU(z)}{dz}\dot{z} + \alpha V_L \dot{z} = F(t)\dot{z}$$

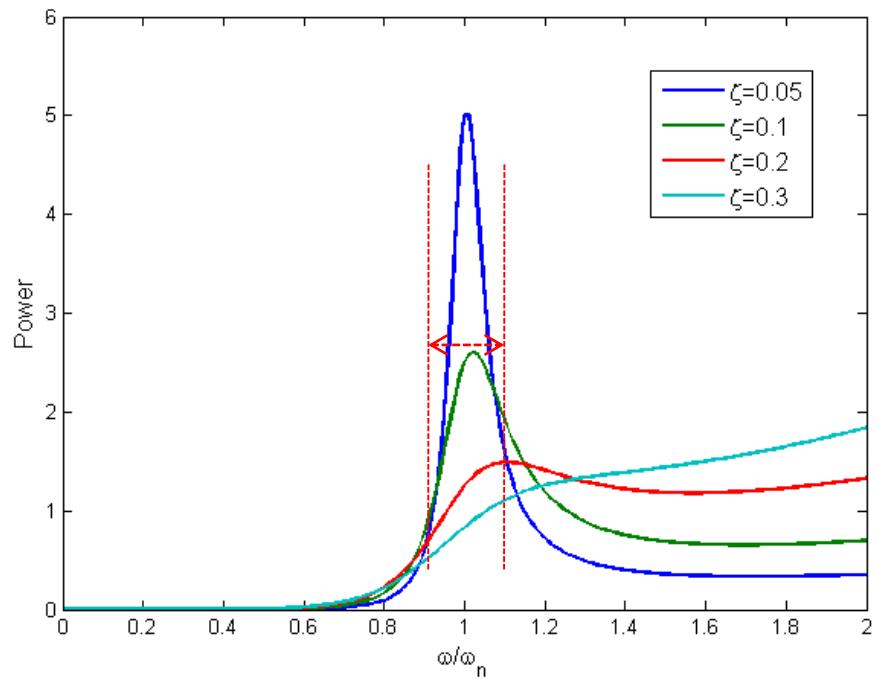
$$P_m(t) = F(t) \cdot \dot{z}(t)$$

$$P_m(t) = -m\ddot{y} \cdot \dot{z} = -\rho l^3 \cdot \dot{z}$$

Main limits of inertial resonant VEHs

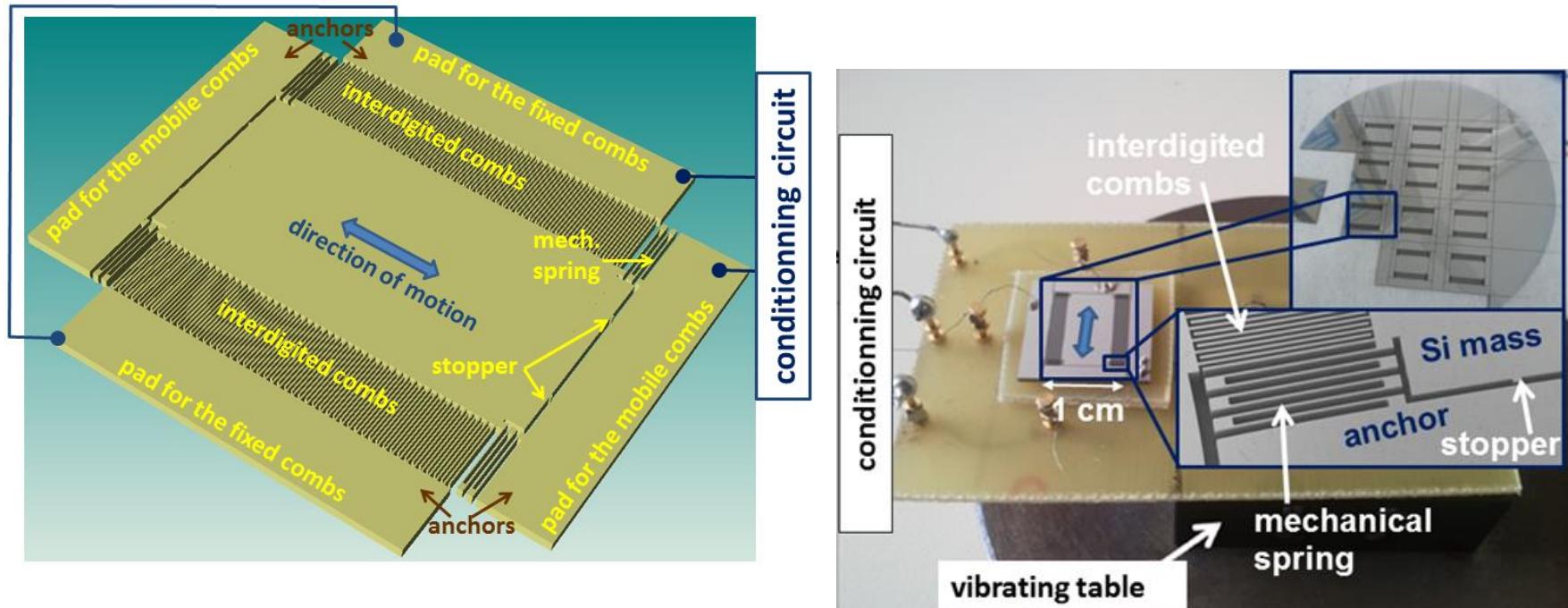
Problems at micro- to nano-scale

- Narrow bandwidth
- Non-adaptation to variable vibration sources
- High resonant frequency at micro/nano-scale
- Poor piezoelectric coefficient



At 20% off the resonance
the power falls by 80-90%

Nonlinear MEMS electrostatic kinetic energy harvester



Guillemet, R., Basset, P., Galayko, D., Cottone, F., Marty, F., & Bourouina, T. (2013).

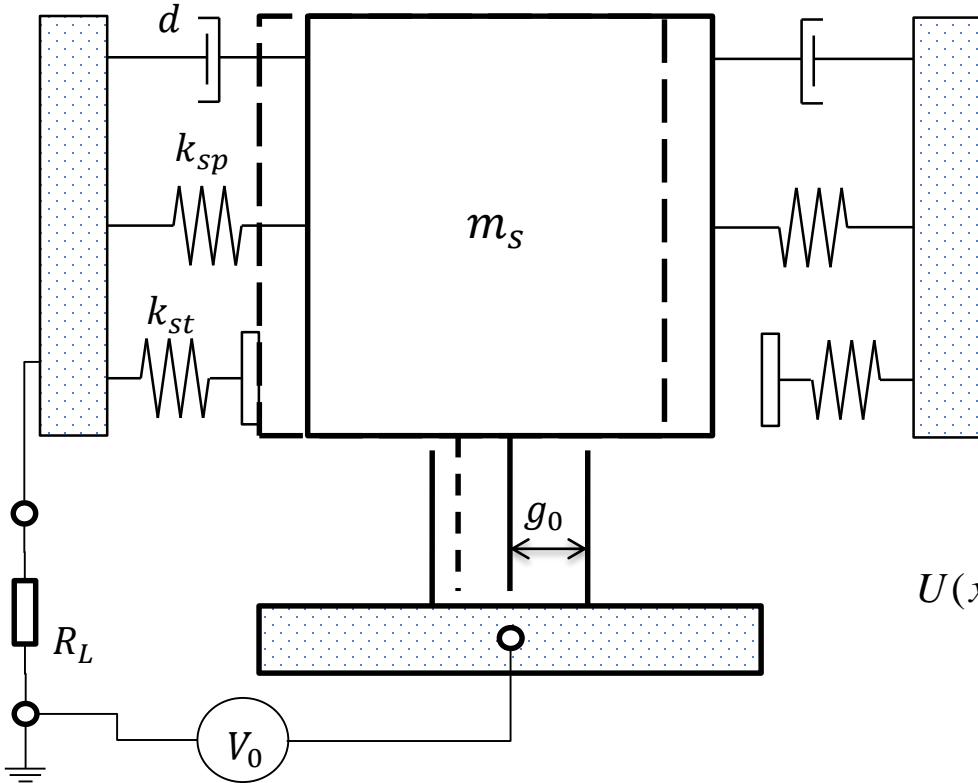
Micro Electro Mechanical Systems (MEMS), 2013 IEEE 26th International Conference on (pp. 817-820): IEEE.

Cottone, F., Basset, P., Guillemet, R., Galayko, D., Marty, F., & Bourouina, T. (2013). *2013 Transducers & Eurosensors*.

Basset, P., Galayko, D., Cottone, F., Guillemet, R., Blokhina, E., Marty, F., & Bourouina, T. (2014). *Journal of Micromechanics and Microengineering* 24(3), 035001

Nonlinear MEMS electrostatic kinetic energy harvester

Mathematical modeling



Governing equations

$$m \frac{d^2x}{dt^2} + (c_a + c_i) \frac{dx}{dt} + \frac{dU(x)}{dx} = -m \frac{d^2y}{dt^2},$$

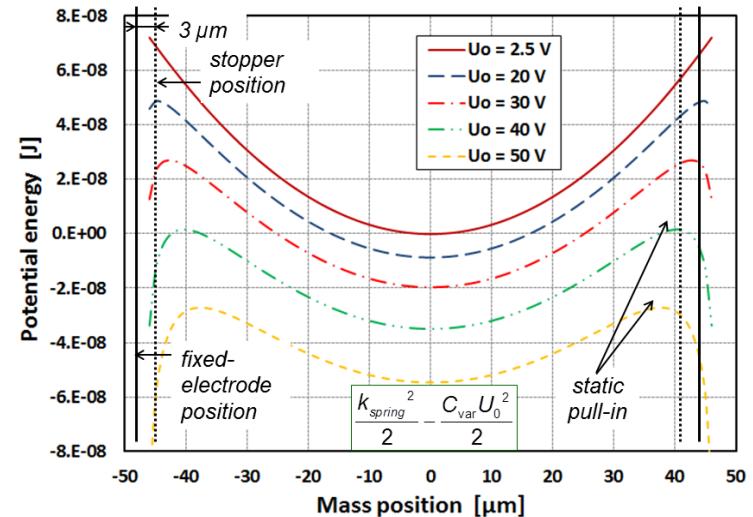
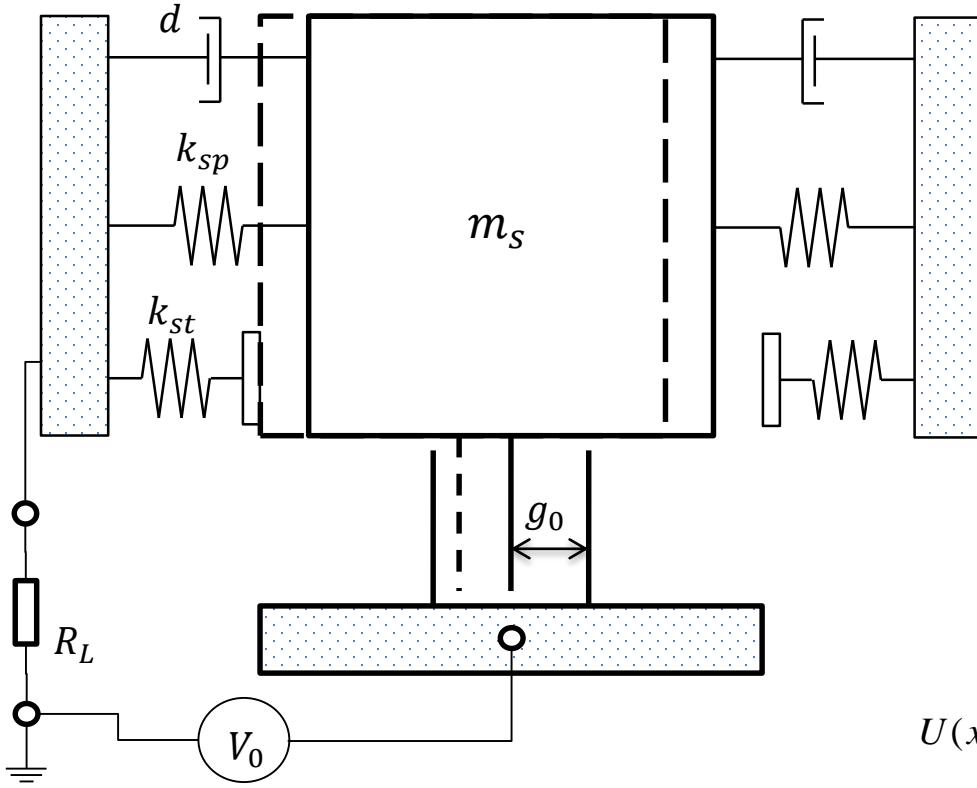
$$R_L \frac{d}{dt}(C \cdot V) + V = U_0,$$

$$U(x) = \begin{cases} \frac{1}{2}k_{sp}x^2 - \frac{1}{2}C(x)U_0^2, & \text{for } |x| < x_{\lim} \\ \frac{1}{2}(k_{sp} + k_{st})x^2 - \frac{1}{2}C(x)U_0^2, & \text{for } |x| \geq x_{\lim} \end{cases}$$

$$C(x) = C_{par} + \varepsilon N_f l_f \frac{1}{2r} \left[\ln \left(\frac{d_0 - x + 2hr}{d_0 - x} \right) + \ln \left(\frac{d_0 + x + 2hr}{d_0 + x} \right) \right],$$

Nonlinear MEMS electrostatic kinetic energy harvester

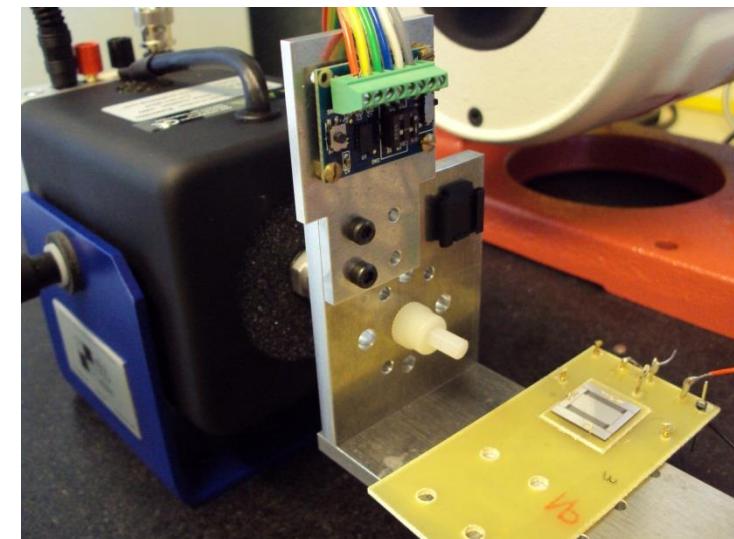
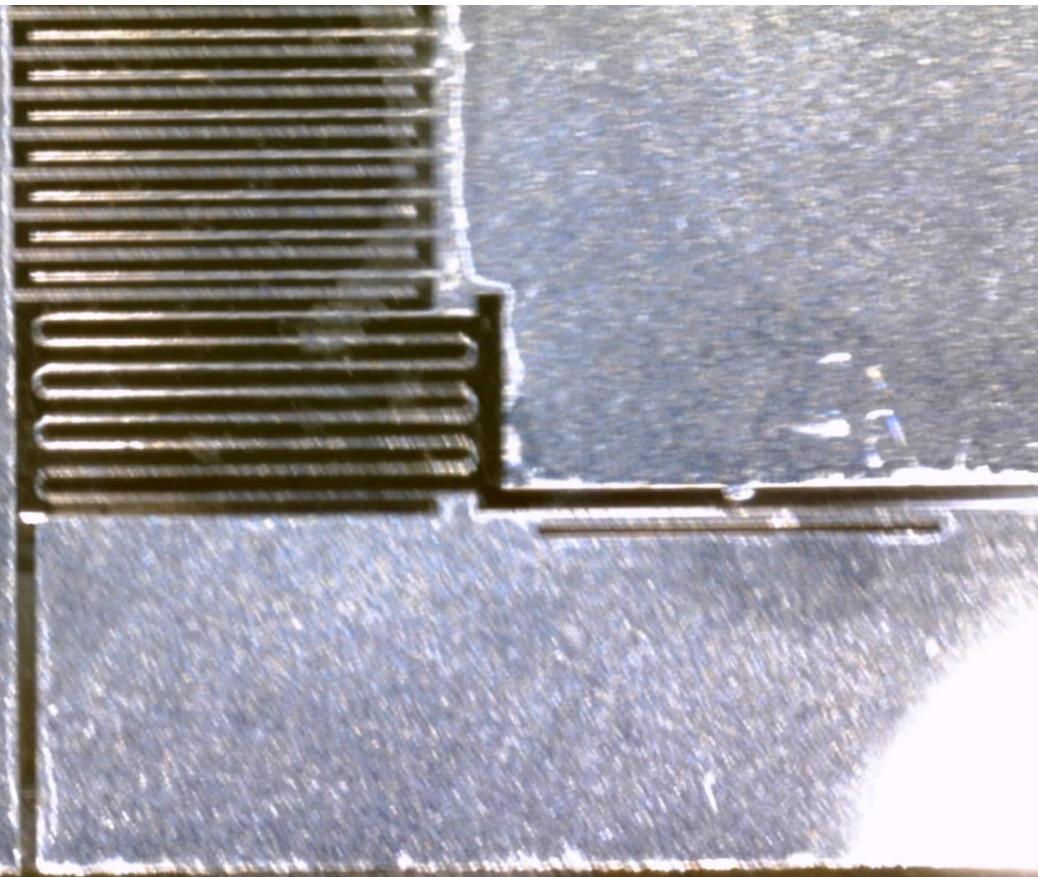
Mathematical modeling



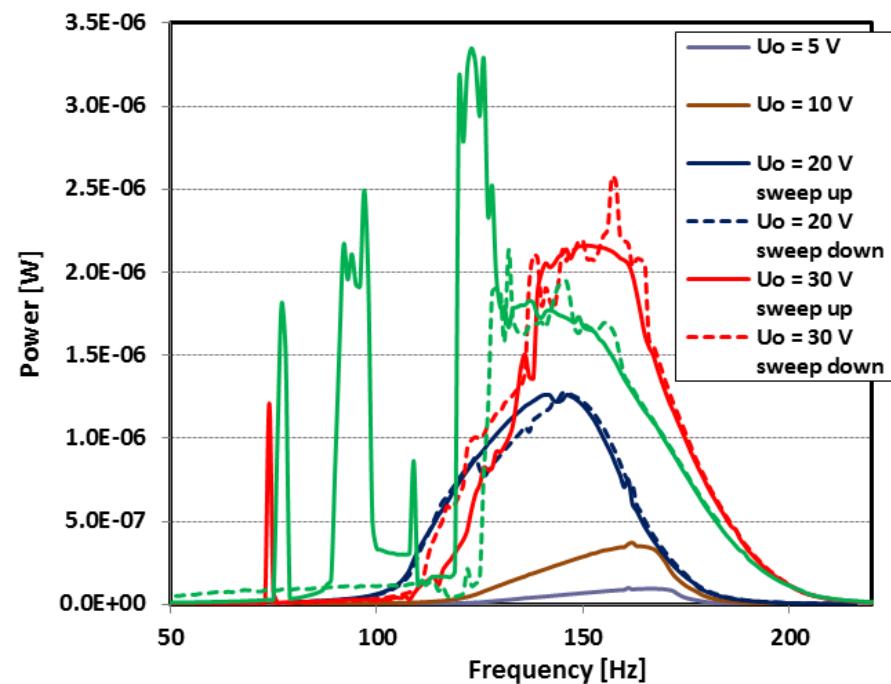
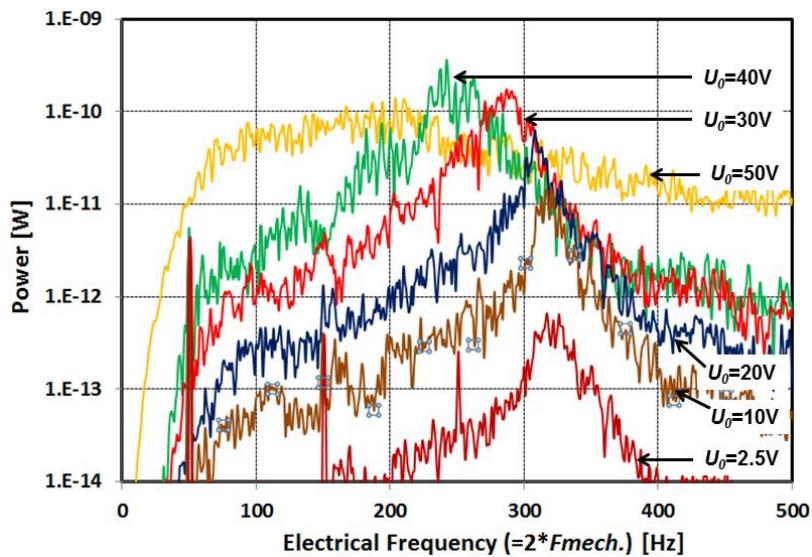
$$U(x) = \begin{cases} \frac{1}{2} k_{sp} x^2 - \frac{1}{2} C(x) U_0^2, & \text{for } |x| < x_{\lim} \\ \frac{1}{2} (k_{sp} + k_{st}) x^2 - \frac{1}{2} C(x) U_0^2, & \text{for } |x| \geq x_{\lim} \end{cases}$$

Electrostatic generators

F. Cottone, P. Basset Université Paris-Est, ESIEE Paris,
Silicon MEMS-based electrostatic harvesters.



Nonlinear MEMS electrostatic kinetic energy harvester



Cottone, F., Basset, P., Guillemet, R., Galayko, D., Marty, F., & Bourouina, T. (2013). *Transducers & Eurosensors*.

Basset, P., Galayko, D., Cottone, F., Guillemet, R., Blokhina, E., Marty, F., & Bourouina, T. (2014). JMM 24(3), 035001.

Conclusions

- Many potential applications are waiting for powerful MEMS/NEMS harvesting system to enable self-powering features
- Inertial vibration energy harvesters are very limited at small scale -> direct force piezoelectric/electrostatic devices are more efficient at nanoscale
- Design challenges
 - Materials with high electromechanical coupling,
 - Cheap miniaturization/fabrication processes
 - Very efficient conditioning electronics
- In general the specific application decides if one or many micro-VEH are the best choice with respect to one macro-scale VEH

Research activities done in collaboration with

